



Hemingray Power Glass in Montana



The Montana Power Company was formed on December 12, 1912, in Butte through the merger of the Butte Electric and Power Company with three of its subsidiaries: the Madison River Power Company, the Billings and Eastern Montana Power Company, and the Missoula River Power Company. A few months later, the two remaining large power producers in Montana, the Great Falls Water Power and Townsite Company, and the Thompson Falls Power Company, were taken into the company by acquisition of stock control. The properties owned by the formerly independent small companies included hydroelectric generating plants steam electric plants; many also had contracts to provide power for street railways, mills, and other interests. Montana Power Company continued to acquire companies after 1912, adding approximately fifty more companies by the early 1950s.

The company has since expanded into related businesses, including natural gas, oil, and coal, and providing telecommunications services. In 2000, it sold its generating and transmission assets in Montana and became Touch America, a telecommunications company.

From the finding aid for Montana Power Company Records 1892-1967 (Maureen and Mike Mansfield Library Archives and Special Collections)

The Montana Power Company was incorporated on December 12, 1912, as a result of a merger of the Butte Electric and Power Company, the Madison River Power Company, the United Missouri River Power Company, and the Billings and Eastern Montana Power Company. The merger was brought about by John D. Ryan, head of the Anaconda Copper Mining Company, and John G. Morony, president of the First National Bank of Great Falls. Each of the constituent



By Doug Rusher



companies had been formed as the result of mergers of earlier companies.

The Butte Electric and Power Company, was formed in 1901 to take over the assets and liabilities of the Butte Lighting and Power Company, which was, in turn, the successor to several local Butte power generating plants, including the Brush Electric Light and Power Company, the Silver Bow Electric Light Company, the Butte Electric Light and Power Company, the Silver Bow Electric Light and Power Company, the Butte General Electric Company, the Phoenix Electric Company, the Butte Gas Light and Coke Company, and others. The Butte Electric and Power Company's properties also included a hydro-electric power station on the Big Hole River from The Montana Power Transmission Company, successor to the Big Hole Improvement Company; and a majority interest in several Great Falls companies including the Great Falls Street Railway Company, the Boston and Great Falls Electric and Power Company, and the Great Falls Electric Properties.

The Missouri River Electric and Power Company, was organized in 1911, as a successor to the United Missouri River Power Company (UMRPC), which had gone into receivership. The UMRPC was itself a merger of the Missouri River Power Company, the Capital City Power Company, and the Helena Power Transmission Company. By 1912 the successor company owned most of the hydro-electric facilities on the Missouri River, including the first Canyon Ferry Dam completed in 1898 by the Helena Water and Electric Power Company; the Hauser Dam built in 1907 by the Helena Power Transmission Company; and the Holter Dam, begun around 1907 by the Capital City Power Company; and, due to financial difficulties, not completed until after the merger into Montana Power Company.

The Madison River Power Company was organized in 1905 by Butte Electric and Power Company interests to take over the Nunn power plant on the Madison River from The Power Company. The Madison River Power Company also constructed the Lower Madison Development in 1906 and transmission lines to Butte. In addition the Company acquired the Bozeman Electric Light Company, the Bozeman Street Railway Company, the Gallatin Light, Power and Railway Company, and the Livingston Water Power Company.

The Billings and Eastern Montana Power Company was organized in 1908 to take over various power developments along the Yellowstone River, including the Yegan Brothers properties, the Yellowstone River Power Company, the Billings Water Power Company, the Montana Trading Company, and the Big Timber Electric Light and Power Company.

After the organization of the Montana Power Company in 1912, the company continued to consolidate power developments around the state. In 1929 several major systems were acquired. The Missoula Public Service Company, was a merger of the Missoula Light and Water Company and the Missoula Street Railway Company both developed by William A. Clark. The various Helena properties which had

been consolidated under the Helena Gas and Electric Company in 1927, also became part of Montana Power Company in 1929. A third major acquisition in 1929 was the Thompson Falls Power Company, including its predecessor the Northwestern Development Company. The Great Falls Townsite Company, the Great Falls Power Company, and the Great Falls Street Railway Company were all acquired by Montana Power Company between 1931 and 1936. The last major system acquired before World War II was the Union Electric Company of Dillon, which included the properties of its predecessors the Rife Electric Company and the Dillon Electric Light and Power Company. In addition, many local utilities were added for which there are no records in this collection.

One of the most early lines used all Hemingray products, such as the Canyon Ferry Line, the A and B Line which ran from Canyon Ferry Dam to Butte which used CD 303/310 Muncies and where more difficult span required the CD 304/310 Coolie Hats (because of the NO neck design), started construction in 1899 and was supplying power by 1902. This line supplied power to many mines along the way as well as power to many small mining towns. This Line was one of The Missouri River Power Company's first big lines and lasted well into the 1980's with a lot of the poles still in use today.



HEMINGRAY GLASS CO.
(INCORPORATED 1870)
COVINGTON, KENTUCKY
BERTRAM M. DOWNS, GENERAL SALES MANAGER

REPRESENTED ON THE PACIFIC COAST BY
Electric Appliance Company, San Francisco, Cal.
Pacific States Electric Co., Los Angeles, Cal.
Fishes Supply Co., Portland, Oregon
Frank Darling & Co., Vancouver, B. C., Canada



HEMINGRAY GLASS
BEST FOR EVERY PURPOSE

TELEPHONE + RAILWAY
TELEGRAPH + POWER

THE GERRY 55,000-VOLT INSULATOR

Information is frequently sought concerning the type of insulator used on the high voltage transmission between Canyon Ferry and Butte, and especially is it desired to know the dimensions of the insulator and the success which has attended its use. As is generally known, the insulator is made of glass, produced by the Hemingray Glass Company, of Covington, Ky., and its outline and dimensions are as given in the accompanying sectional sketch, which is from the original drawings of Mr. M. H. Gerry, Jr., chief engineer and manager of the Missouri River Power Company, and who designed the insulator. In view of the completeness of the drawing and the appearance thereon of all dimensional data, a detailed description of this remarkable insulator is unnecessary, beyond stating that it, together with its tapered glass sleeve, is all glass, non-cemented. It is stated that these insulators have proven to be absolutely reliable.

One further notation: The ratio in which the transformers are wound is 23450 to 55,000. The generator voltage was stated to be 450 volts, which would give a line potential of approximately 55,000 volts. The weather was clear, cold, dry and crisp.

If you want the best let US know

Hemingray Glass Co.
Factories: Muncie, Ind. Office: Covington, Ky.
ESTABLISHED 1848 INCORPORATED 1870

One of the earliest lines I wanted to highlight on is the Madison line. It began construction in 1899 from the Madison Dam (near Ennis) to Butte and used a special designed pole with a mortised cross arm and pin design that used pins that were 28" long for the center pin and a pin that was 24" long on each side


of the cross arm and used CD 283 Hemingray No 1 Provos. Justin Martin has been on the line and made some great finds, and once in a while has a pin for sale. They are really something to see. Thanks to Justin for these great pics of a piece of Montana's early power line history.



Photo from 1899 of the Madison Line. Note the pin length with the CD 283 No1 Provos

PROVO TRIPLE PETTICOAT INSULATORS
GUARANTEED
 TO DO THE WORK

ESTABLISHED 1848 INCORPORATED 1870



HEMINGRAY
 "PROVO" TYPE - HIGH-POTENTIAL
 PAT. MAY 2, 1893.

PROVO TYPE High Potential, Guarantee 40,000 Volts

THE HEMINGRAY GLASS CO.
 OFFICE, CUYINGTON, KY., U. S. A. (1) FACTORIES, MUNCIE, IND.



One of the Madison Poles. Note the Mortised Cross Arm and Pins



One of the last standing poles off of the Madison Line (still standing from 1899)





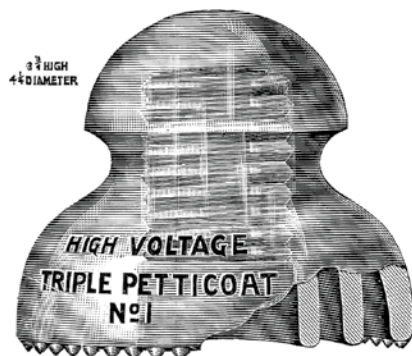
Center Pin 28" and Cross Arm Pin 24" Long



Here's a photo of Justin with one of the original pole tops from the Madison Line. You can see how long the center pin stuck up above the pole top.

SEE THE TEATS ON THE PETTICOAT

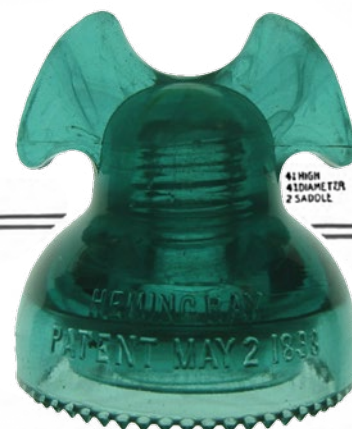
They take all the moisture from the inner and outer surface of the insulator and keep the pin dry.



HEMINGRAY GLASS COMPANY

Established 1848 } COVINGTON, KY.
Incorporated 1870 }

Factories, - - MUNCIE, INDIANA



Transmission Line Success
depends largely upon how the insulators will act in wet weather.

HEMINGRAY

Insulators With Teats on the Petticoats

prevent moisture from creeping from insulator to pin. Specify Hemingray.

BOOKLET ON REQUEST

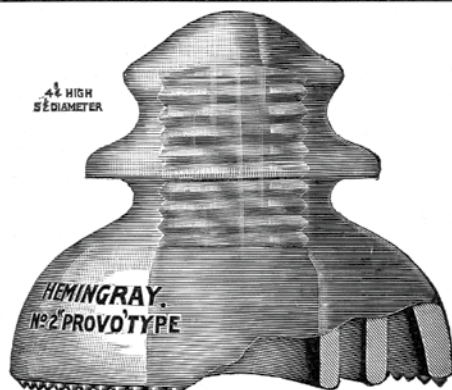
HEMINGRAY GLASS CO.

OFFICE: COVINGTON, KY.

INC. 1870

FACTORY: MUNCIE, IND.

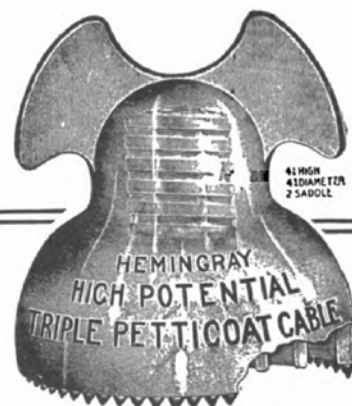
STANDARD GUARANTEED INSULATORS



No. 2 PROVO TYPE. Guarantee 25000 Volts

THE HEMINGRAY GLASS CO.
MANUFACTURERS

ESTABLISHED 1848 INCORPORATED 1870
OFFICE, COVINGTON, KY. [S] FACTORIES, MUNCIE, IND.



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HEMINGRAY GLASS CO.

OFFICE: COVINGTON, KY.

INC. 1870

FACTORY: MUNCIE, IND.

The World's Standard

"See the teats on the Petticoat"

For High
Tension Lines

No. 1 High
Voltage



For Standard
Lighting

Deep Groove
Double Petticoat



For High Tension Cables



High Potential Triple Petticoat Cable



Hemingray Glass Company

Incorporated 1870

Office: Covington, Ky.

Factory: Muncie, Ind.

Established

1848

TRADE MARK

HEMINGRAY

REGISTERED.



No. 60 Cable 6600 Volts.

Hemingray insulators owe their superiority to good design and material subjected to proper processes of manufacturing, and perfect annealing.

Specify Hemingray and you'll make no mistake.

Want our Catalog?

HEMINGRAY GLASS CO.

COVINGTON, KY.

**HEMINGRAY
PATENT MAY 2 ND 1893**

**ABSOLUTELY
MOISTURE-PROOF
HEMINGRAY
STANDARD
SCREW GLASS INSULATORS**

TAKE ALL THE MOISTURE FROM THE INNER AND OUTER
SURFACE OF THE INSULATOR AND KEEP THE PIN DRY.

SEE THE TEATS ON THE PETTICOAT

HEMINGRAY GLASS CO.

Est. 1848. Inc. 1870. COVINGTON, KY.
(2) Factories, MUNCIE, IND.

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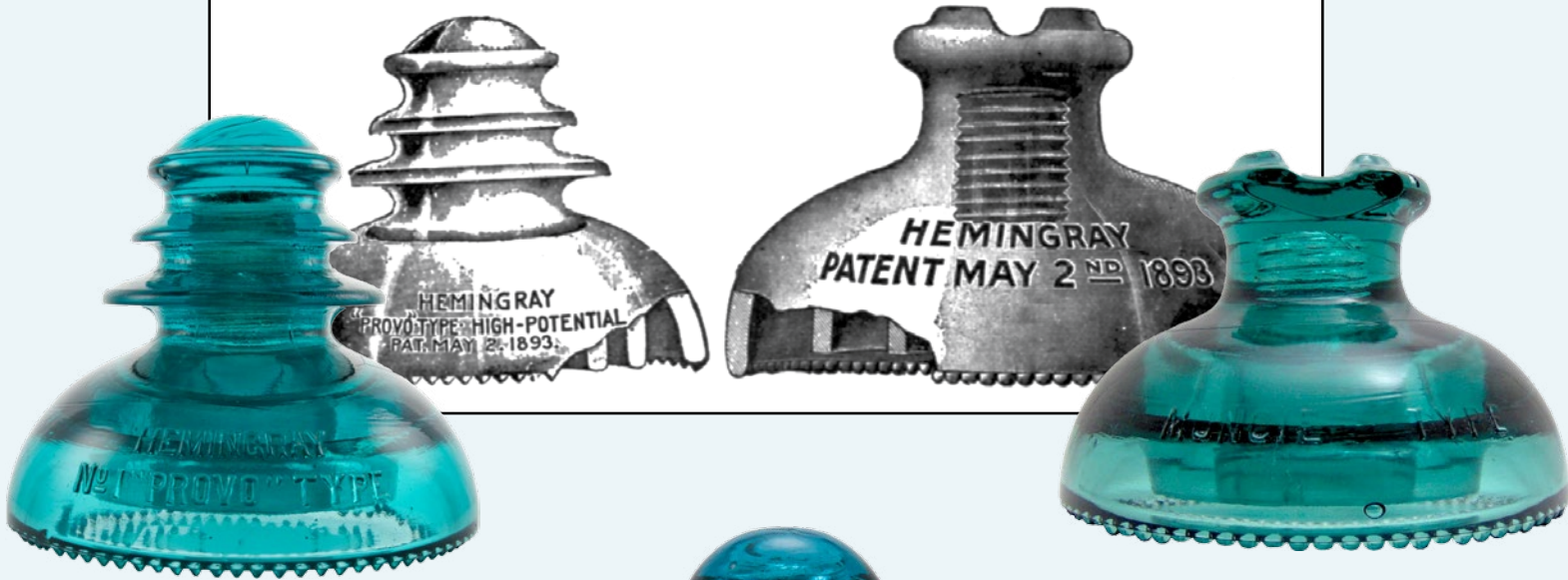
Factories, Muncie, Ind.

Office, Covington, Ky.

Manufacturers of the Celebrated

Muncie and Provo Type High Tension

INSULATORS



"HEMINGRAY"
STANDARD
Screw Glass Insulators
All with the "PATENT DRIP PETTICOATS"

THE BEST FOR

ALL PURPOSES

HEMINGRAY
TRIPLE PETTICOAT
NO. 1
HIGH VOLTAGE

PATENT
JUNE 7 1890 MAY 2 1893

The Hemingray Glass Co.
OFFICE
Covington, Ky. ESTABLISHED 1848 FACTORY
Muncie, Ind.



Drip Points for Added Efficiency

They prevent creeping moisture and quickly drain the petticoat in wet weather, keeping the inner area dry.

The Above Insulator—No. 72—Voltages—Test—Dry 64,000. Wet 31,400. Line 10,000.

Our engineers are always ready to help you on your glass insulator problem. Write for catalog.

Hemingray Glass Company

Muncie, Ind.

Est. 1848—Inc. 1870

HEMINGRAY GLASS CO.

POWER GLASS USED IN MONTANA

Some of the top Areas and Insulators Used

HILIPSBURG

CD 302 Hemingray Muncie Type Aqua
CD 162 HG Co Sage Green
CD 248/311/311 No 79 Aqua
CD 283 No 1 Provo

BUTTE

CD 295 HV Triple Petticoat Aqua
CD 263 Smooth Base Columbia
CD 295 Hemingray No 72 Aqua, bluish Aqua
CD 280 HV Triple Petticoat Aqua
CD 281 No 1 HV Triple Petticoat
CD 282 No 2 Provo Aqua
CD 248/311/311 No 79 Aqua
CD 162 No 19 Yellow Green
CD 162 HG Co Petticoat Ice Aquq
CD 257 Aqua, Greenish Aqua, Ice Aqua
CD 303/310 Muncie, No 76 Aqua, Bluish Aqua
CD 304/310 Coolie Aqua, Bluish Aqua
CD 283 No1 Provo Aqua, Bluish Aqua

ANACONDA

CD 257 Aqua, Bluish Aqua
CD 280 HV Triple Petticoat
CD 281 No 1 HV Triple Petticoat
CD 303/310 Muncie Aqua, Bluish Aqua
CD 304/310 Coolie Aqua, Bluish Aqua
CD 162 No 19 Forest Green, Sage, Celery Green,
Ice Green

HELENA

CD 295 HV Triple Petticoat Aqua
CD 302 Hemingray Muncie type Aqua
CD 295 Hemingray No 72 Aqua, bluish Aqua
CD 241 No 23 Hemingray Blue, Aqua
CD 252 Hemingray No 2 Cable Aqua, Bluish Aqua
CD 282 No 2 Provo Aqua
CD 248/311/311 No 79 Aqua
CD 257 Aqua, Greenish Aqua, Ice Aqua
CD 303/310 Muncie, No 76 Aqua, Bluish Aqua
CD 304/310 Coolie Aqua, Bluish Aqua
CD 283 No1 Provo Aqua, Bluish Aqua

GREAT FALLS

CD 162 No 19 Root Beer Amber, Red Amber, Honey
Amber, Orange Amber, Golden Amber & Yellow
CD 302 Muncie Type Aqua, Bluish Aqua
CD 252 Hemingray No 62 Aqua
CD 252 No 2 Cable Aqua, Bluish Aqua
CD 241 No 23 Aqua, Bluish Aqua

CONRAD

CD 283 No1 Provo Aqua

TRIDENT

CD 307 High Potential Triple Petticoat Cable Aqua,
Aqua with Milky Swirls

BILLINGS

CD 162 HG Petticoat Lilac
CD 257 Aqua, Bluish Aqua, Greenish Aqua
CD 252 No 62 Hemingray Blue
CD 241 No 23 Hemingray Blue

SHERIDAN

CD 257 Aqua

ENNIS

CD 241 No 23 Aqua, Bluish Aqua

LEWISTOWN

CD 241 No 23 Aqua
CD 302 Muncie Type Hemingray Blue

ROUNDUP

CD 248/311/311 No 79 Aqua, Bluish Aqua

DEER LODGE

CD 248/311/311 No 79 Aqua with Amber Bases,
Aqua
CD 303/310 Muncie Aqua, Bluish Aqua
CD 304/310 Coolie Aqua, Bluish Aqua

BELT

CD 302 Muncie Type Aqua, Bluish Aqua
CD 302 Muncie OHIO Aqua, Bluish Aqua

CRAIG

CD 302 Muncie Type Aqua

BELGRADE

CD 303/310 Muncie Hemingray Blue

CD 252 No 62 Hemingray Blue

CORBIN

CD 257 Aqua

CD 295 No 72 Aqua, Hemingray Blue

CD 303/310 Muncie, No76 Aqua

CD 304/310 Coolie Aqua, Bluish Aqua

DILLON

CD 303 Muncie (NO 310 Base) Aqua, Bluish Aqua

BIG TIMBER

CD 303/310 Muncie Aqua, Bluish Aqua

REED POINT

CD 248/311/311 No 79 Aqua, Bluish Aqua

WHITHALL

CD 280 HV Triple Petticoat Aqua,

CD 281 No1 HV Triple Petticoat Aqua

BASIN

CD 303/310 Muncie Aqua, Bluish Aqua

MARYSVILLE

CD 303 Muncie (NO Base) Aqua, Bluish Aqua

POLSON

CD 257 Clear

MADISON DAM

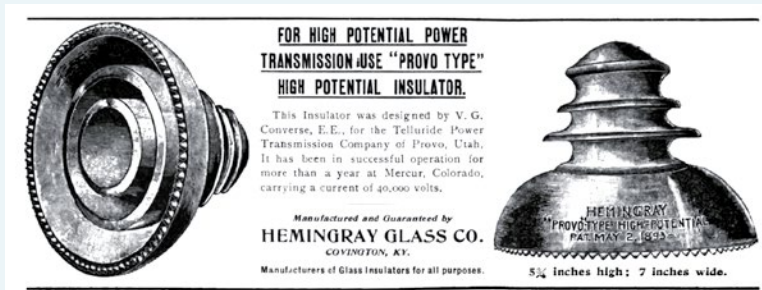
CD 280 HV Triple Petticoat Aqua,

CD 281 No1 HV Triple Petticoat Aqua

CD 283 No1 Provo

RED LODGE

CD 248/311/311 No 79 Aqua with Amber Bases,
Aqua



SOME OF THE HEMINGRAY PRODUCTS USED IN MONTANA



CD 257 Mickeys and CD 252 Hemingray No 2 Cables on top Cross Arm CD 162 No 19 on Bottom Cross Arm which is a 4 KV Circuit from Butte MT Photo by Justin Martin





For you Insulator Hunters that like to Hike and hunt, here's some of the lines and a Brief Description of the Location:

From Hauser and Canyon Ferry Dam (by Helena) to Butte Canyon Ferry A and B line, Muncies, Coolies and a few Stackers Warm Springs Creek by Clancy mt to Elkhorn #2 provo Line

Belt Mt to East end of Great Falls 7" Muncies
Craig Mt 7" Muncies

Boulder Mt to Radersburg Mt Muncie with Bases

Boulder Mt to The Comet Mine Muncies with Bases

Madison Dam to three forks Muncies with Base

Madison Dam to Butte No 1 Provos

Madison Dam to Trident No 1 HV triple Petticoat and HV triple Petticoats

Trident Mt HV Potential Triple Petticoat

Butte and surrounding area, CD 263 Columbia, Muncies, Coolies, Stackers, No 1 Provo, Mickeys HG Petticoats and No 19's. Deer Lodge Mt Amber Base and Aqua Stackers

Red Lodge Mt Amber Base and Aqua Stackers

Reed Point to Aqua Stackers

Bozeman Mt to Belgrade Hemi Blue Muncies with Bases

Lewistown Mt 7" Muncies in Hemingray Blue

Billings Mt HG petticoat in Lilac, Mickeys, NO 23 in Hemingray Blue and Hemingray No95 Mine Insulator

Great Falls Mt 162's in yellow amber, root beer amber and all different shade of dark amber, No 23 and 7" Muncies Livingston Mt to Big Timber Muncies with Bases

Corbin Mt Mickeys on line heading West

Georgetown to Philipsburg #2 Provos

Philipsburg and surrounding area #2 Provo, #1 Provo Stackers in Aqua, 162 in sage green

Polson Mt Mickeys in Clear

This is just a very Few places, and a few of the lines that ran thru the area. A BIG Thanks to Ron Yuhas and Justin Martin for helping me out on the Locations of these Historic Places and Lines.







Working Every Day

HEMINGRAY GLASS CO.
COVINGTON, KENTUCKY

BERTRAM M. DOWNS, GENERAL SALES MANAGER

Patent MAY 2ND 1893

Each Hemingray Insulator is tested and approved by the following agencies:
Underwriters' Laboratories, Inc., Chicago, Ill.
Pacific States Electric Co., San Francisco, Cal.
Federal Electric Co., Portland, Oregon
Frank Dilling & Co., Los Angeles, Cal.

Established 1898
Incorporated 1870
Office, Covington, Ky.

HEMINGRAY GLASS CO.
Factories, Muncie, Ind.

Manufacturers of the Celebrated
Muncie and Provo Type High Tension INSULATORS

Patent MAY 2ND 1893

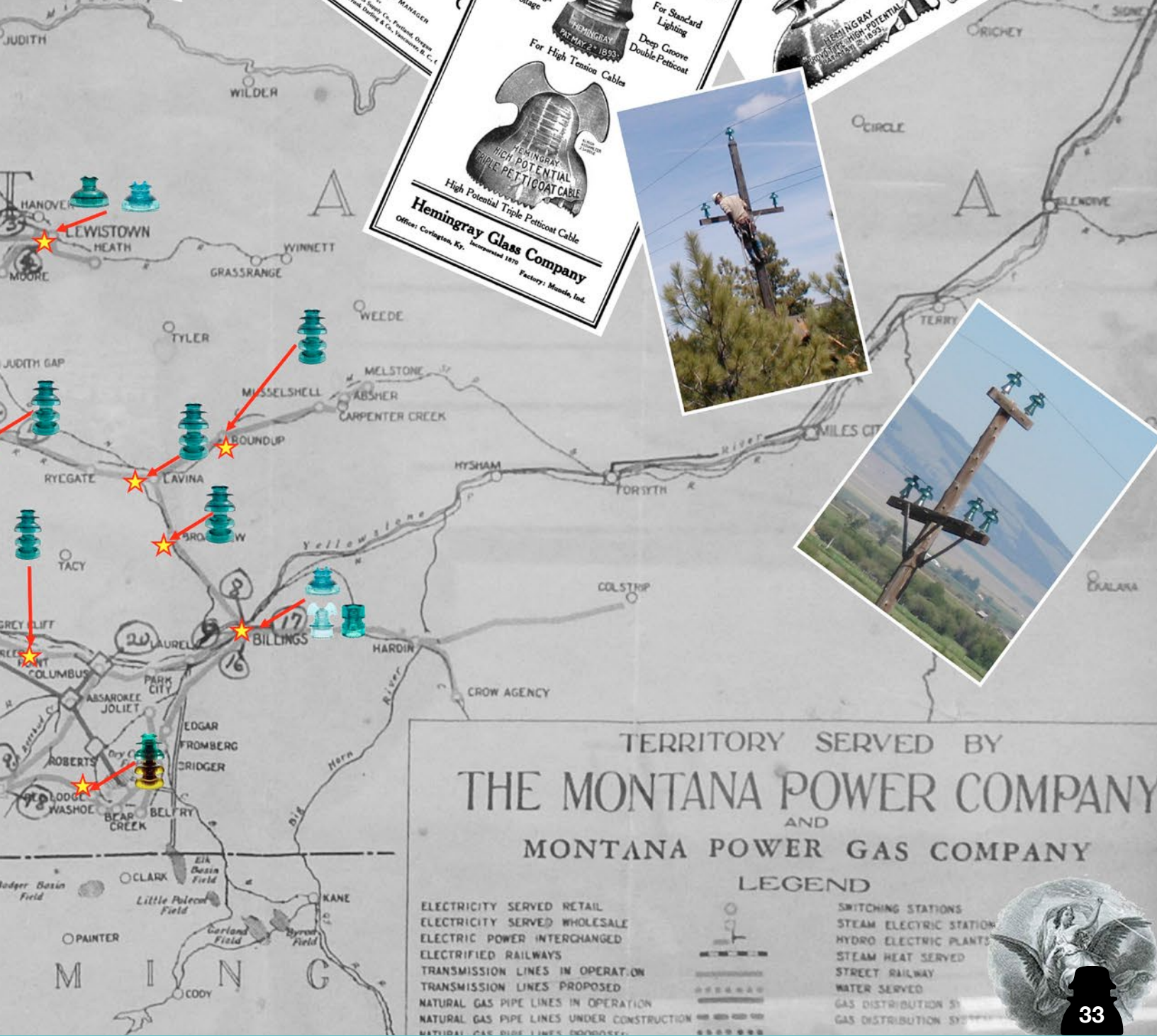
The World's Standard
"See the tests on the Petticoat"

For High Tension Lines
No. 1 High Voltage

For Standard Lighting
Deep Groove Double Petticoat

For High Tension Cables
High Potential Triple Petticoat Cable

Hemingray Glass Company
Office: Covington, Ky. Incorporated 1870
Factory: Muncie, Ind.



Built in 1886, the Electric Building (later called the Electric Block) had coal-fired steam dynamos in the basement that generated Helena's electricity until 1898, when hydroelectric power from the first Canyon Ferry Dam came on-line. The 120-foot tall stone and brick chimney was subsequently removed, and an additional story was added to the building, the line that fed Helena from Canyon Ferry Dam to Helena used Hemingray #1 Provo's and was one of the First lines to supply power to Helena in 1898



HEMINGRAY GLASS INSULATORS



No. 71 HIGH VOLTAGE (OLD No. 1)

| Trade No. | Dry | Wet | Voltage Test | Line | Std. Pkg. | Wt. lbs. per 1000 | Price per 1000 |
|-----------|-------|-------|--------------|------|-----------|-------------------|----------------|
| 036454 | 58400 | 31000 | 10000 | 100 | 100 | 2500 | \$82.50 |

Dimensions, inches: Height, $3\frac{3}{4}$; diameter, $4\frac{3}{4}$; groove, $\frac{5}{8}$.

No. 72 HIGH VOLTAGE (OLD No. 4)

| | | | | | | |
|-------|-------|-------|-------|-----|------|-------|
| 83917 | 64000 | 31400 | 10000 | 100 | 2700 | 82.50 |
|-------|-------|-------|-------|-----|------|-------|

Dimensions, inches: Height, 4; diameter, $4\frac{3}{4}$; top groove, 1 inch; side groove, $\frac{3}{4}$.

No. 73 PROVO TYPE (OLD No. 2)

| | | | | | | |
|--------|-------|-------|-------|----|------|--------|
| 036455 | 74400 | 43800 | 15000 | 60 | 3600 | 150.00 |
|--------|-------|-------|-------|----|------|--------|

Dimensions, inches: Height, $4\frac{3}{4}$; diameter, $5\frac{1}{2}$; top groove, $\frac{3}{4}$; bottom groove, $\frac{1}{2}$.

No. 74 PROVO TYPE (OLD No. 1)

| | | | | | | |
|--------|-------|-------|-------|----|------|--------|
| 036453 | 93700 | 55200 | 19000 | 25 | 7000 | 225.00 |
|--------|-------|-------|-------|----|------|--------|

Dimensions, inches: Height, 6; diameter, 7; top groove, $\frac{5}{8}$; center groove, $\frac{3}{8}$; bottom groove, $\frac{1}{2}$.
Made for standard 1-inch and special $1\frac{1}{8}$ -inch pins.

No. 75 (7-INCH) MUNCIE TYPE

| | | | | | | |
|--------|-------|-------|-------|----|------|--------|
| 036452 | 86200 | 50100 | 17000 | 30 | 6200 | 225.00 |
|--------|-------|-------|-------|----|------|--------|

Dimensions, inches: Height, $4\frac{7}{8}$; diameter, 7; groove, $\frac{7}{8}$.

Made for standard 1-inch and special $1\frac{1}{8}$ -inch pins.

No. 76 (9-INCH) MUNCIE TYPE

| | | | | | | |
|-------|-------|-------|-------|----|-------|--------|
| 83918 | 95000 | 80000 | 22000 | 16 | 11250 | 375.00 |
|-------|-------|-------|-------|----|-------|--------|

Dimensions, inches: Height, $5\frac{7}{8}$; diameter, 9; groove, $\frac{7}{8}$.

No. 77 (9-INCH) MUNCIE SLEEVE

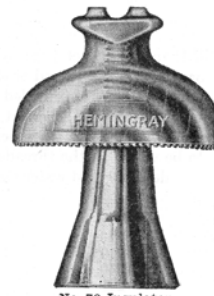
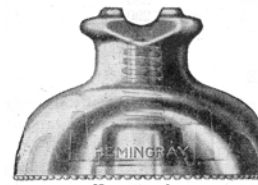
| | | | | | | |
|-------|-------|-------|-------|----|------|--------|
| 83919 | | | | 32 | 5400 | 262.50 |
|-------|-------|-------|-------|----|------|--------|

Dimensions, inches: Height, 8; diameter, $5\frac{1}{2}$.

No. 78 (9-INCH) MUNCIE TYPE ASSEMBLED

| | | | | | | |
|-------|--------|-------|-------|---|-------|--------|
| 83920 | 110000 | 95000 | 33000 | 8 | 18125 | 637.50 |
|-------|--------|-------|-------|---|-------|--------|

Dimensions, inches: Height, $13\frac{7}{8}$; diameter, 9; groove, $\frac{7}{8}$.



No. 78 Insulator with No. 77 Sleeve

Photo Credit:

Justin Martin - Vintage photos & Hemingray insulators "In use" photos
 Doug Rusher - Hemingray insulators "In use" photos
 Ron Yuhas - Hemingray insulators "In use" photos
 Christian Willis - Insulator photos - <http://hemingray.info>
 Nathan Lamkey - Insulator photos
 Shaun Kotlarsky - Insulator photos - <http://www.allinsulators.com>
 Shaun Kotlarsky - Vintage Hemingray Ads - <http://www.hemingray.net>

